

1 An Open One-Step RT-qPCR for SARS-CoV-2 detection

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48 **Abstract**

49 The COVID-19 pandemic has resulted in millions of deaths globally, and while several
50 diagnostic systems were proposed, real-time reverse transcription polymerase chain reaction
51 (RT-PCR) remains the gold standard. However, diagnostic reagents, including enzymes used
52 in RT-PCR, are subject to centralized production models and intellectual property restrictions,
53 which present a challenge for less developed countries. With the aim of generating a
54 standardized One-Step open RT-qPCR protocol to detect SARS-CoV-2 RNA in clinical
55 samples, we purified and tested recombinant enzymes and a non-proprietary buffer. The
56 protocol utilized M-MLV RT and Taq DNA pol enzymes to perform a Taqman probe-based
57 assay. Synthetic RNA samples were used to validate the One-Step RT-qPCR components,
58 and the kit showed comparable sensitivity to approved commercial kits. The One-Step RT-
59 qPCR was then tested on clinical samples and demonstrated similar performance to
60 commercial kits in terms of positive and negative calls. This study represents a proof of
61 concept for an open approach to developing diagnostic kits for viral infections and diseases,
62 which could provide a cost-effective and accessible solution for less developed countries.

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64 **Keywords** SARS-CoV-2; One-Step RT-PCR; Open Source; Diagnostic system;
65 Recombinant enzymes.

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72 **Introduction**

73 The severe acute respiratory syndrome coronavirus 2 (SARS-CoV-2), the etiological agent of
74 the coronavirus disease 2019 (COVID-19)[1], has infected more than 619 million individuals
75 and killed over 6 and a half million people worldwide (weekly epidemiological update on
76 COVID-19, 11 October 2022, World Health Organization[2]). However, the actual number of
77 cases is likely higher, with recent estimates from the WHO suggesting that excess mortality
78 caused by the pandemic may be as high as 14.9 million [3]. Oversaturation of local health
79 systems and persistent scarcity of testing supplies and personal protective equipment (PPE),
80 particularly in developing countries, have hindered early diagnosis and impeded the control
81 and monitoring of virus transmission [4-7]. This has resulted in significant underestimation of
82 the number of infected individuals, posing challenges for the efficient management of health
83 resources [8,9].

84 To confirm suspected cases of COVID-19, various diagnostic systems have been proposed,
85 including molecular, serological, viral culture, and chest computed tomography imaging
86 methods [10-14]. While each of these methods provides valuable information to guide public
87 healthcare decision-making, real-time reverse transcription polymerase chain reaction (RT-
88 PCR) remains the gold standard approach for SARS-CoV-2 diagnosis due to its high
89 sensitivity, specificity, and rapid detection [15-19]. One-Step RT-qPCR is the most commonly
90 used technique for SARS-CoV-2 diagnosis and is recommended by health authorities
91 worldwide [20,21]. The CDC-approved One-Step RT-qPCR Diagnostic Panel employs
92 oligonucleotides that have been tested to avoid cross-reactivity with other human
93 coronaviruses or common respiratory pathogens. Additionally, the performance of these
94 oligonucleotides is continually monitored to ensure their efficacy against new variants of
95 concern (VOC), such as the Delta and Omicron variants [21-25].

96 The unprecedented amount of testing needed during the COVID-19 pandemic, particularly
97 during the first few months, caused supply-chain shortages that prevented researchers and
98 clinicians worldwide from performing testing by RT-qPCR. As a result, numerous initiatives
99 were undertaken to overcome this problem [26-29]. Most approaches focused on the two
100 steps that were most affected by the availability of diagnostic testing supplies: viral RNA
101 extraction from patient samples and amplification/detection systems. Simplifying RNA
102 extraction methods addressed the shortage of RNA extraction kits by pooling nasopharyngeal
103 samples [30-34] or using alternative homemade simple RNA extraction methods [35-38].
104 Some reports described direct testing protocols without RNA extraction or replacing the
105 extraction with simple chemical or temperature treatment of the samples [27,39-43].
106 Unfortunately, finding alternatives for the reagents used in the detection and amplification of
107 viral RNA is difficult, mainly because they have a higher cost, require more specialized
108 infrastructure, and the enzymes used in diagnostic protocols are usually subject to centralized
109 production models and intellectual property restrictions [44,45]. This issue has become
110 particularly relevant for low-middle income countries (LMIC), particularly in the Southern
111 Hemisphere, where reagents are imported, and local means to produce them are scarce
112 [46,47]. Thus, strategies are required to ensure the access, production, and transfer of these
113 components between researchers to facilitate the tracing and testing of emerging pathogens
114 in LMICs.

115 Open-source communities have been promoting global collaboration, more accessible
116 solutions and distributed responses since the beginning of the COVID-19 pandemic. They
117 have offered low-cost alternatives to commercial reagents, free and open-source scientific
118 and medical Hardware (FOSH) and PPE [36,48-51]. In the context of diagnostic supplies, the
119 goal is to replace expensive commercial kits with master mixes made up of easy-to-obtain

120 reagents and homemade enzymes that can be produced and implemented locally and at low
121 cost. Currently, few open protocols or resources are available that grant autonomy or cost
122 reduction to LMIC in COVID-19 diagnostic methods [36,52-55]. For instance, Graham et al.
123 (2021) generated straightforward protocols for RNA extraction and RT-qPCR, which provides
124 an open-source master mix for detecting SARS-CoV-2 with results comparable to commercial
125 kits in nasopharyngeal swab samples and a detection limit of ~50 RNA copies. Furthermore,
126 a "blueprint" to replicate RT-qPCR kits in academic laboratories has been proposed to
127 overcome diagnostic supply shortages. This can be modified and adapted to resource-limited
128 settings [54]. Finally, the use of enzymes with reverse transcriptase (RT) and DNA
129 polymerase activity (DNA pol) for one-enzyme RT-qPCR approaches has also been explored.
130 For example, there is a dye-based RT-qPCR assay that employs the thermostable reverse
131 transcriptase/DNA polymerase (RTX) [52,54,56] and a probe-based RT-qPCR assay that
132 exploits the intrinsic RT activity of Taq DNA polymerase [57]. Despite these efforts, more RT-
133 qPCR approaches to detect SARS-CoV-2 using non-commercial, readily procurable
134 reagents, and easily shareable off-patent enzymes are still needed.

135 With the aim of contributing to these efforts, we present a standardized One-Step open RT-
136 qPCR protocol that is based on the local production of recombinant enzymes available in the
137 public domain, along with the generation of a non-proprietary buffer. The protocol outlined
138 here allows for performing a Taqman probe-based assay using the Moloney Murine Leukemia
139 Virus reverse transcriptase (M-MLV RT) [55] and Taq DNA polymerase (Taq DNA pol)
140 enzymes [36]. The open RT-qPCR master mix described herein was evaluated on synthetic
141 RNA and synthetic samples and did not show significant differences compared to the
142 commercial RT-qPCR kit. Furthermore, detailed protocols for the purification of the RT and
143 DNA pol enzymes, as well as the preparation of the homemade reaction buffer, are provided.

144 This work, along with the genetic resources for the production and subsequent purification of
145 the enzymes used in this study, is part of the Reagent Collaboration Network or ReClone
146 (<https://reclone.org>), which ensures open and expeditious access to resources through an
147 open material transfer agreement (openMTA)[58].

148 **Results**

149 **Enzyme Purification and Standardization of One-Step RT-PCR**

150 To develop an open-source master mix for a probe-based One-Step RT-qPCR, the following
151 recombinant enzymes were expressed and purified: (i) a highly processive and thermostable
152 M-MLV RT (D200N, L603W, T330P, L139P, and E607K point mutations) was used for cDNA
153 generation[59]. (ii) Taq DNA pol was used for DNA amplification[36]. (iii) To assess the
154 performance of a dye-based RT-qPCR not dependent on probes, Pfu-Sso7d polymerase was
155 also produced and purified[60]. Briefly, M-MLV RT, Taq DNA pol and Pfu-Sso7d were
156 obtained by IPTG-induced protein overexpression in *Escherichia coli* cells and purified using
157 a two-step process of nickel-nitrilotriacetic acid (Ni-NTA) immobilized metal affinity
158 chromatography (IMAC) followed by heparin affinity chromatography (Materials and Methods
159 section). The protein-containing fractions were pooled and analyzed by SDS-
160 PAGE (**Supplemental Figure 1**).

161 The activity of the purified enzymes was tested using two experimental approaches. First,
162 Pfu-Sso7d and M-MLV RT were used in a two-step RT-PCR assay with a known RNA sample.
163 Different commercial reaction buffers and commonly used reducing agents, namely beta-
164 mercaptoethanol (BME) and dithiothreitol (DTT), were tested in this experiment. The rationale
165 behind testing two different reducing agents is the significant difference in price and stability
166 in solution between these two chemicals[61]. A DNA band of the expected size was obtained

167 regardless of the buffer and reducing agent used. However, the best results were obtained
168 when DTT was added as the reducing agent (**Supplemental Figure 2A**). Subsequently, a
169 homemade 5X reaction buffer (HM-Buffer, described in Material & Methods) was tested for
170 One-Step RT-PCR using M-MLV RT for cDNA synthesis and either Taq DNA pol
171 (**Supplemental Figure 2B**) or Pfu-Sso7d (**Supplemental Figure 2C**) for DNA amplification.
172 A band of the expected size was obtained in both One-Step RT-PCR approaches using either
173 0.5 or 1 µg of total DNase-treated RNA as a template (**Supplemental Figure 2B, C**).

174 **One-Step RT-qPCR validation using synthetic RNA from SARS-CoV-2**

175 Once the components of the One-Step RT-qPCR were tested and validated, the homemade
176 master mix was evaluated using synthetic SARS-CoV-2 RNA samples. First, the SARS-CoV-
177 2 nucleocapsid (N) gene was *in vitro* transcribed and treated with DNase I to remove template
178 DNA. Subsequently, the synthetic RNA of the N gene was purified, resulting in 50 µL of RNA
179 at a concentration of 1000 ng/µL, which was then serially diluted to obtain different target
180 concentrations (details in Materials and Methods). Synthetic RNA of N gene from MERS-CoV
181 and SARS-CoV-1 were also synthesized to use as negative controls. Then, a probe-based
182 assay relying on the reverse transcriptase activity of M-MLV and the DNA polymerase activity
183 of Taq DNA pol was performed using the *in vitro* transcribed viral RNA template. CDC-
184 recommended primers and double-quenched probes (Center for Disease Control and
185 Prevention, [20]) were used to amplify fragments of 72 bp (N1 pair) and 67 bp (N2 pair) within
186 the SARS-CoV-2 N gene (details in Material & Methods section). The 5' exonuclease activity
187 necessary for degrading the probes in this assay is provided by the Taq DNA pol enzyme.
188 The reaction mix was prepared as indicated in **Table 1**, and the thermal cycling protocol
189 utilized is described in **Table 2**. Representative results of the in-house probe-based One-Step
190 RT-qPCR assay using different dilutions of synthetic RNA are shown in **Figure 1**.

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Table 1. One-Step RT-qPCR reaction mix using M-MLV RT and Taq DNA pol.

One-Step RT-qPCR (M-MLV/Taq)		
	Volume (µL)	Final Concentration
RNA sample	5	-
Combined Primer/Probe Mix (6,7 µM primers / 1.7 µM probe)	1.5	500 nM (forward and reverse primers) 125 nM (probe)
10 mM dNTPs	0.8	400 nM
5X Homemade Buffer	4	1X
100 mM DTT	2	10 mM
Taq DNA Pol (0.4 mg/mL)	1	20 ng/µL
M-MLV RT (0.02 mg/mL)	1	1 ng/µL
Nuclease-Free Water	4.7	-
Total Reaction Volume	20	

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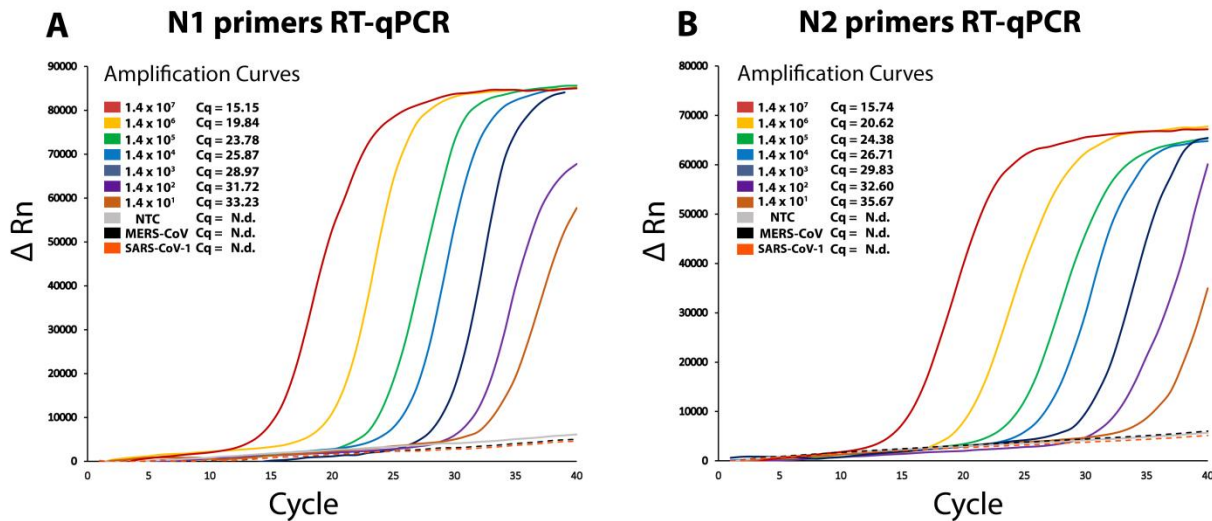
Table 2. One-Step RT-qPCR cycling conditions.

Step	Temperature (°C)	Duration
1	50	10 min
2	95	2 min
Repeat steps 3 and 4 by 40 cycles		
3	95	3 s
4*	55	30 s

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*In this step fluorescence signal acquisition occurs (FAM)

200 As shown in **Figure 1**, the probe-based One-Step RT-qPCR assay enabled the detection of
201 synthetic RNA copies of the SARS-CoV-2 N gen using both sets of primers (**Figure 1A and**
202 **B**), detecting up to 10 copies of the N gene per reaction. Considering the total reaction volume
203 of 20 µL (**Table 1**), this number of copies is equivalent to approximately 500 copies of RNA
204 per mL, which is similar to the limit of detection (LOD) of some approved kits for SARS-CoV-
205 2 detection[62], as well as other published open RT-qPCR methods[36].



206
207 **Figure 1: CDC SARS-CoV-2 N1 and N2 probe-based One-Step RT-qPCR assays performed with**
208 **synthetic RNA using homebrew M-MLV RT and Taq DNA pol.** (A-B) Representative amplification
209 curves using N1 and N2 CDC-approved double-quenched probes. Each curve represents a specific
210 dilution of SARS-CoV-2 synthetic N RNA used as template: 1.4×10^7 copies approximately (red line),
211 1.4×10^6 (yellow line), 1.4×10^5 (green line), 1.4×10^4 (light blue line), 1.4×10^3 (blue line), 1.4×10^2
212 (purple line), 1.4×10^1 (light brown line) and no template control (NTC, gray line). Amplification curves
213 for synthetic N RNA from MERS-CoV (black dashed line) and SARS-CoV-1 (orange dashed line) are
214 also indicated. Characteristic Cq values are indicated on the upper left side of each panel. N.d.: non-
215 detected (no Cq reported).

216
217 Furthermore, no signal was obtained in the No-Template Controls (NTCs) or with synthetic
218 RNAs from MERS-CoV and SARS-CoV-1. These results demonstrate that the locally
219 produced enzymes and homemade master mix used in this One-Step RT-qPCR setup based
220 on Taqman probes allow for sensitive detection of synthetic RNA from SARS-CoV-2,
221 providing a wide dynamic range (from 10^1 to 10^7 RNA copies per reaction).

222 Alternatively, a dye-based RT-qPCR using homemade M-MLV RT and Pfu-Sso7d enzymes
223 was also assessed as a probe-independent option, avoiding the use of expensive sequence-
224 specific fluorescently-labeled probes. This detection system, which only requires PCR
225 primers and an intercalating dye, offers an attractive and cost-effective alternative to Taqman
226 probes. In this assay, the EvaGreen DNA-binding agent and the same set of primers for N1

227 and N2 were used (Material & Methods section). The reaction buffer used for each primer set
228 is shown in **Supplemental Table 1**, and RT-qPCR cycling conditions are described in
229 **Supplemental Table 2**. Representative results using synthetic RNA templates are shown in
230 **Supplemental Figure 3**. Additionally, a melting curve analysis was performed to confirm the
231 amplification of a specific product, as the fluorescent signal generated by intercalating dye
232 molecules (e.g., EvaGreen and SYBR Green) is not sequence-specific.

233 The dye-based One-Step RT-qPCR assay detected approximately 100 copies of synthetic
234 SARS-CoV-2 RNA per reaction (equivalent to 5,000 copies of RNA per mL), which is at least
235 one order of magnitude lower than the LOD of commercial kits[62]. However, there was
236 nonspecific amplification observed in NTC and low-concentration RNA samples, despite the
237 efforts made to optimize the components of the RT-PCR master mix. Melting curve analysis
238 of N1 and N2 shown in **Supplemental Figure 3** suggests that the results obtained could be
239 due to cross-contamination with synthetic RNA in the N1 primer set and primer dimers in the
240 N2 primer set. Taken together, these findings indicate that a probe-based One-Step RT-qPCR
241 approach using homemade M-MLV RT and Taq DNA pol is more suitable for SARS-CoV-2
242 synthetic RNA detection and represents a viable alternative for further testing in the diagnosis
243 of clinical samples.

244 **Validation of a Tagman probe-based One-Step RT-qPCR in clinical samples**

245 After confirming the accuracy and sensitivity of the probe-based One-Step RT-qPCR master
246 mix for detecting synthetic SARS-CoV-2 RNA, validation was performed using clinical
247 samples. CDC-recommended primers and probes that amplify the N1 and N2 targets of the
248 SARS-CoV-2 nucleocapsid (N) protein were used, as previously described. Additionally, the
249 human RNase P gene target was also amplified as an endogenous internal control.

250 Two kits were used to evaluate 40 clinical nasopharyngeal samples: a commercial kit
251 (TaqPath™ 1-Step RT-qPCR Master Mix) and a homemade Taqman probe-based One-Step
252 reaction mix using locally produced M-MLV RT and Taq DNA pol. These samples had
253 previously been analyzed and classified in a clinical laboratory according to RT-qPCR
254 guidelines recommended by CDC [20] (20 positives and 20 negative samples). The results
255 obtained with the probe-based reaction mix were comparable to those of the commercial kit,
256 as evidenced by the Cq values obtained for both kits in each of the primer/probe sets (N1,
257 N2, and RNase P) presented in **Table 3**. None of the previously reported negative samples
258 exhibited signal or amplification, indicating that this probe-based assay has 100% specificity
259 or "true negative rate" (20/20 successfully assigned negative samples).

260 All samples that had previously been reported as positive were found to be positive in the
261 current assay, except for one sample that could not be accurately identified as positive using
262 either the commercial or the homemade kit. This indicates that the sensitivity of the probe-
263 based test is 95% (19/20 positive samples were correctly identified). Additionally, all samples
264 showed amplification for RNase P primers/probe mix, whether using the commercial kit
265 (mean Cq value of 27.82) or the homemade probe-based kit (mean Cq value of 27.99). Strong
266 correlation ($r^2 = 0.9803$ and $r^2 = 0.9754$, respectively, both with a P -value <0.0001) was
267 observed between the Cq values of the positive samples in both kits, regardless of whether
268 the N1 or N2 primer/probe set was employed (**Figure 2**). **Figure 2** also shows that all the
269 negative samples are clustered in the section of samples where neither kit was able to detect
270 SARS-CoV-2 N RNA (N.d: non-detected Cq value). This zone also contains sample 20 (upper
271 right corner of **Figures 2A** and **2B**), the positive sample that was mislabeled as negative by
272 both kits.

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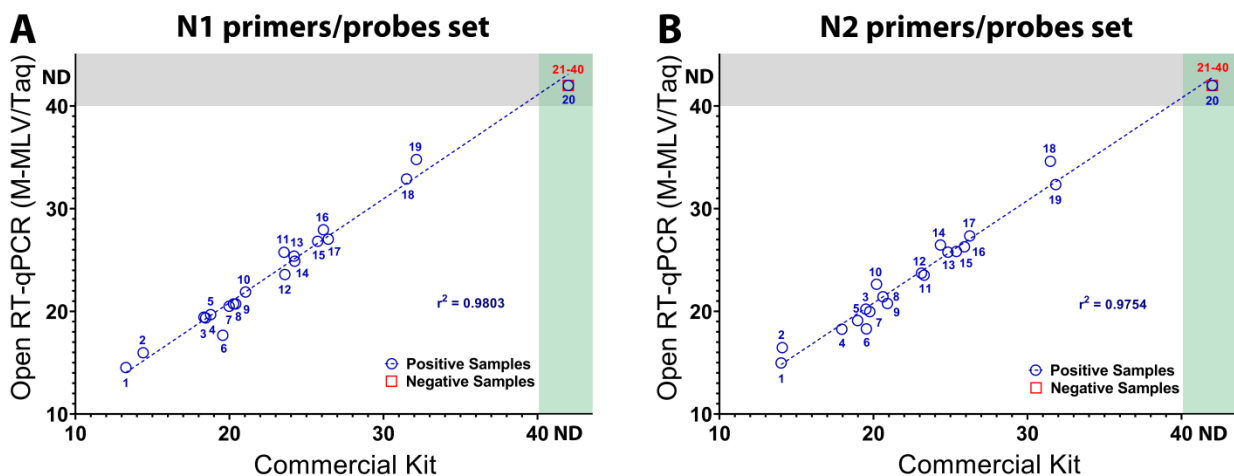
274 **Table 3. Comparative Cq data between a commercial RT-qPCR kit and an Open RT-qPCR**
 275 **method based on homebrew M-MLV RT and Taq DNA pol.**

# Sample	ID	Commercial Kit				Open RT-qPCR (M-MLV/Taq)			
		N1	N2	RNAse P	Report	N1	N2	RNAse P	Report
1	1215-023 (+)	13.28	14.01	26.42	Positive	14.53	14.97	26.08	Positive
2	1229-055 (+)	14.40	14.08	28.31	Positive	15.97	16.47	28.09	Positive
3	1228-001 (+)	18.35	19.51	27.17	Positive	19.43	20.22	27.64	Positive
4	1228-048 (+)	18.46	17.95	25.41	Positive	19.36	18.26	26.31	Positive
5	1230-140 (+)	18.78	18.97	25.66	Positive	19.68	19.1	29.15	Positive
6	1228-047 (+)	19.57	19.54	30.80	Positive	17.67	18.29	28.00	Positive
7	1228-066 (+)	19.98	19.76	25.05	Positive	20.49	19.97	25.35	Positive
8	1230-024 (+)	20.27	20.62	28.46	Positive	20.72	21.42	27.13	Positive
9	1229-034 (+)	20.41	20.91	31.95	Positive	20.72	20.76	31.40	Positive
10	1228-035 (+)	21.05	20.20	31.81	Positive	21.88	22.64	33.91	Positive
11	1228-096 (+)	23.55	23.29	25.71	Positive	25.75	23.52	25.70	Positive
12	1230-096 (+)	23.60	23.12	27.37	Positive	23.58	23.72	26.47	Positive
13	1230-142 (+)	24.20	24.84	31.77	Positive	25.38	25.76	30.61	Positive
14	1229-054 (+)	24.24	24.35	27.38	Positive	24.88	26.46	27.68	Positive
15	1228-040 (+)	25.73	25.39	27.73	Positive	26.82	25.83	27.95	Positive
16	1230-101 (+)	26.10	25.91	30.24	Positive	27.94	26.28	33.47	Positive
17	1228-021 (+)	26.42	26.25	30.22	Positive	27.03	27.35	30.14	Positive
18	1228-102 (+)	31.50	31.49	26.74	Positive	32.89	34.61	26.33	Positive
19	1230-044 (+)	32.14	31.84	29.17	Positive	34.78	32.34	29.24	Positive
20	1229-033 (+)	ND	ND	29.52	Negative	ND	ND	29.59	Negative
21	0421-0P1 (-)	ND	ND	25.29	Negative	ND	ND	26.90	Negative
22	0421-0P2 (-)	ND	ND	26.73	Negative	ND	ND	26.56	Negative
23	0414-0P3 (-)	ND	ND	28.39	Negative	ND	ND	29.70	Negative
24	0414-0P4 (-)	ND	ND	27.72	Negative	ND	ND	26.91	Negative
25	0414-0P5 (-)	ND	ND	27.57	Negative	ND	ND	27.60	Negative
26	0414-0P6 (-)	ND	ND	28.29	Negative	ND	ND	27.08	Negative

Commercial Kit					Open RT-qPCR (M-MLV/Taq)				
27	<i>0414-0P7 (-)</i>	ND	ND	26.98	Negative	ND	ND	26.87	Negative
28	<i>0414-0P8 (-)</i>	ND	ND	27.78	Negative	ND	ND	26.03	Negative
29	<i>0414-0P9 (-)</i>	ND	ND	25.34	Negative	ND	ND	26.26	Negative
30	<i>0414-P10 (-)</i>	ND	ND	29.45	Negative	ND	ND	28.64	Negative
31	<i>0414-P11 (-)</i>	ND	ND	28.95	Negative	ND	ND	28.88	Negative
32	<i>0414-P12 (-)</i>	ND	ND	26.98	Negative	ND	ND	27.07	Negative
33	<i>0414-P13 (-)</i>	ND	ND	26.54	Negative	ND	ND	26.11	Negative
34	<i>0414-P14 (-)</i>	ND	ND	25.16	Negative	ND	ND	26.56	Negative
35	<i>0414-P15 (-)</i>	ND	ND	27.11	Negative	ND	ND	27.90	Negative
36	<i>0414-P16 (-)</i>	ND	ND	29.74	Negative	ND	ND	28.50	Negative
37	<i>0414-P17 (-)</i>	ND	ND	25.85	Negative	ND	ND	28.14	Negative
38	<i>0414-P18 (-)</i>	ND	ND	27.74	Negative	ND	ND	29.20	Negative
39	<i>0414-P19 (-)</i>	ND	ND	25.45	Negative	ND	ND	26.87	Negative
40	<i>0414-P20 (-)</i>	ND	ND	28.67	Negative	ND	ND	27.45	Negative

276 Comparative Cq data for the TaqPath One-Step RT-qPCR kit and the probe-based open RT-qPCR reaction mix.
 277 Assigned sample number (# Sample) and clinical sample identifier (ID) are displayed. The clinical reports of the
 278 samples before they were re-tested by the two kits are also indicated in parentheses. The sample whose report
 279 was altered is denoted in bold. (-): negative samples, (+): positive samples, **ND**: non-detected.

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281

282 **Figure 2: Probe-based Open One-Step RT-qPCR reaction mix (M-MLV RT and Taq DNA pol)**
 283 **provides comparable results to commercial kits in SARS-CoV-2 clinical samples.** Scatterplot of
 284 the Cq values of positive (blue circles) and negative (red squares) samples obtained by the
 285 commercial and open RT-qPCR reaction master mixes using the N1 and N2 primer/probe sets (**A** and

286 **B**, respectively). The numbers displayed in each sample match those displayed in Table 3 (# Sample).
287 If a Cq value was not detected in the sample, it appears in the ND area of the graph depending on
288 whether this occurred in the commercial kit (green rectangle), the open probe-based kit (gray
289 rectangle), or both (intersections between the rectangles). For each combination of primers and
290 probes, the linear trend of the positive samples is shown (blue dotted line) along with the
291 corresponding value of r^2 . **ND**: non-detected
292

293 Despite the non-specific amplification obtained with the dye-based One-Step RT-qPCR
294 reaction mix (M-MLV RT/Pfu-Sso7d), 33 clinical nasopharyngeal samples were evaluated
295 with this mix in order to assess a correlation with the TaqPath™ commercial kit.
296 **Supplemental Table 3** displays the Cq values obtained with each of the primer sets (N1, N2,
297 and RNase P). The results of the study show that both reaction mixes (homemade and
298 commercial) were able to detect the presence of SARS-CoV-2 virus in the positive samples
299 analyzed. However, the homemade dye-based assay showed non-specific amplification, as
300 it identified three negative samples as positive and six as indeterminate, indicating insufficient
301 specificity for clinical analysis. In contrast, the commercial kit accurately reported all negative
302 samples. These results demonstrate the high sensitivity of the dye-based assay, with all 24
303 positive samples correctly identified. However, the assay's specificity is insufficient for clinical
304 analysis as none of the 9 negative samples were correctly identified. Moreover, the dye-based
305 kit and the commercial kit provided comparable results for the RNase P control, with mean
306 Cq values of 28.04 and 28.2, respectively. Despite the inability of the dye-based RT-qPCR
307 method to accurately report the negative samples, there was a high correlation between the
308 Cq values of positive nasopharyngeal samples of both kits (**Supplemental Figure 4A and**
309 **B**). Therefore, once modified and optimized to increase discrimination between positive and
310 negative samples, this dye-based test could serve as a valuable resource.

311 In summary, these findings demonstrate the effectiveness of the homemade, probe-based
312 One-Step RT-qPCR reaction mix in detecting SARS-CoV-2 RNA in clinical samples and

313 different viral synthetic RNA dilutions. Additionally, this reaction mix provides Cq values
314 comparable to those of the TaqPath reaction mix, allowing for efficient classification of positive
315 and negative samples. These results emphasize the potential for local production of
316 homemade M-MLV RT and Taq DNA pol, as well as master mixes, for clinical use. This is
317 particularly crucial for low- and middle-income countries to respond to health crises with
318 greater autonomy and at lower economic costs.

319

320 **Discussion**

321 Clinical laboratory testing has played a crucial role in the global response to COVID-19,
322 enabling rapid diagnosis, early intervention, and accurate disease detection and control [63].
323 Furthermore, open science communities that emphasize open access, open data, and open
324 source have been essential in promoting democratic and rapid responses to the epidemic's
325 global crisis. Given that One-Step RT-qPCR remains the widely accepted gold standard
326 approach for detecting SARS-CoV-2 [20,21], an open One-Step RT-qPCR method was
327 developed to identify SARS-CoV-2 RNA in clinical samples. This open RT-qPCR approach
328 uses recombinant enzymes and a non-proprietary buffer, which can be produced locally to
329 address the high demand and supply chain bottlenecks that are hindering the COVID-19
330 health and public policy response [64].

331 We used a highly processive and thermostable MMLV-RT enzyme [59] for cDNA synthesis,
332 and two DNA polymerases for DNA amplification to perform both probe-based (Taq DNA pol
333 [36]) and dye-based assays (Pfu-Sso7d [60]). The molecular assay based on homemade M-
334 MLV RT and Taq DNA pol produced results comparable to those obtained using commercial
335 kits (**Table 3 and Figure 2**). With high specificity (100%) and sensitivity (95%), this
336 combination of locally produced enzymes successfully discriminated between negative and

337 positive patients for SARS-CoV-2 infection in nasopharyngeal swab samples. Although one
338 sample was mislabeled in both the commercial and homemade kits, nearly all samples
339 (39/40) were correctly labeled. Since the samples were retested simultaneously by both kits,
340 sample degradation during transport and the impact of freeze-thaw cycles are the most
341 plausible explanations for this discrepancy. Similar reasons have been suggested to account
342 for variations or changes in C_q values of clinical samples [36].

343 On the other hand, although dye-based detection using intercalating agents such as
344 EvaGreen is a more cost-effective alternative to probe-based assays, the probe-independent
345 assay developed in this study using M-MLV RT and Pfu-Sso7d was not able to replicate the
346 results of the commercial kit (**Supplemental Table 3 and Supplemental Figure 4**). Synthetic
347 RNA assays targeting the N gene also revealed that the dye-based assay had a higher
348 detection limit than the probe-based assay (**Figure 1 and Supplemental Figure 3**), with the
349 latter achieving a similar detection limit to that reported for commercial kits commonly used
350 in clinical settings [36].

351 In addition, when EvaGreen was used as an intercalating agent, melting curves showed non-
352 specific amplification in NTC and low-concentration RNA samples (**Supplemental Figure 3**).
353 This is likely due to the fact that intercalating agents bind to any dsDNA generated during the
354 reaction, as previously described for dye-based assays using this set of primers [65,66]. As
355 a result, this assay performed poorly and had limited specificity when compared to a
356 commercial kit (**Supplemental Table 3**), despite its high correlation with positive samples
357 (**Supplemental Figure 4**). One potential solution to the issue of mislabeling negative samples
358 using the dye-based approach could be to establish a cut-off cycle at which non-specific
359 products arise, thus reducing the incidence of false positives, without substantially affecting
360 the LOD. Strategies such as using an AmpErase Uracil N-Glycosylase (UNG) or Uracil-DNA

361 Glycosylase (UDG) step prior to PCR to control carry-over contamination have also been
362 suggested [67,68]. However, compared to probe-based approaches, these solutions require
363 significantly more technical expertise and time, making them difficult and expensive to
364 implement in clinical laboratories of LMICs.

365 Another important reason to prefer the probe-based approach is its ability to amplify multiple
366 amplicons simultaneously, allowing for multiplex reactions. Although the use of sequence-
367 specific fluorescently labeled probes can increase diagnostic test costs, probe-based qPCR
368 procedures provide specificity and precision, resulting in long-term cost savings. The CDC-
369 recommended Influenza SARS-CoV-2 Multiplex Assay, for instance, is a laboratory test that
370 can diagnose and distinguish between influenza A, influenza B, and SARS-CoV-2 in upper or
371 lower respiratory samples [69].

372 This enables laboratories to conserve critical testing resources, process more tests in a given
373 time frame, and perform continuous flu monitoring while simultaneously screening for SARS-
374 CoV-2. Additionally, genotyping of SARS-CoV-2 genome samples has revealed that almost
375 all of the current COVID-19 diagnostic targets have undergone mutations [70], underscoring
376 the need for genomic surveillance and rapid variant recognition to comprehend local
377 epidemiology. Multiplexed reactions provide an excellent opportunity to monitor emerging
378 SARS-CoV-2 VOC using specific probes for different genes [71-73] or different variants of the
379 same target [74-76].

380 To facilitate the local production of the enzymes used in the present study, detailed
381 purification protocols for each of them have been provided on the open-access platform
382 protocols.io (**See materials and methods**). This platform was chosen because it improves
383 collaboration and recordkeeping from which all potential users of the Open One-Step RT-
384 qPCR can benefit. The purification protocols provided in this platform were designed with the

385 potential limitations in infrastructure and equipment availability of laboratories in LMIC in mind.
386 To do this, the use of liquid chromatography instruments was avoided and the use of costly
387 compounds, such as reducing agents and detergents, was minimized. The non-proprietary
388 buffer used in the probe-based method was elaborated with cost-cutting in mind, and was
389 made up of reagents that are typically found in molecular biology and biochemistry
390 laboratories at most academic institutions (Tris-HCL, KCl, NH₄OAc, MgSO₄, DTT, Triton X-
391 100 and BSA). Additionally, the ReClone collaborative network simplifies the distribution of
392 the plasmids necessary for the expression of the recombinant proteins utilized in this work,
393 ensuring and facilitating access to these genetic resources.
394 The impact of SARS-CoV2 can be lessened globally in low resource settings and commercial
395 kit shortages by using open solutions to enzyme production and distribution. In this context,
396 our findings support an Open One-Step RT-qPCR setup compatible with Taqman probes
397 used in clinical diagnostic laboratories. Furthermore, the results here show sensitivity and
398 discrimination capacity comparable to commercial kits. This work represents a proof-of-
399 principle of how open collaborative efforts can be key to respond to emergencies such as that
400 imposed by the COVID-19 pandemic.

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408 **Materials & Methods**

409 Biological Samples

410 Forty nasopharyngeal swabs were collected from potential COVID-19 patients in the
411 Metropolitan Region of Chile as part of an active surveillance effort and processed in the
412 Molecular Virology Laboratory at the University of Santiago of Chile. RNA was extracted using
413 the E.Z.N.A. Total RNA Kit I (Omega Biotek) according to the manufacturer's instructions.
414 The SARS-CoV-2 virus was detected using the commercial GenomeCoV19 Detection Kit
415 (Applied Biological Materials Inc.) in an Aria Mx Thermocycler (Agilent) with the thermal cycle
416 program suggested by Applied Biological Materials (ABM). Samples with amplifications in
417 both the N and S genes were considered positive according to the manufacturer's
418 instructions. All methods and procedures were performed in accordance with relevant
419 guidelines and regulations approved by the Ethics Committee of the Universidad de Santiago
420 de Chile, and informed consent was obtained from all participants and/or their legal guardians.

421
422 On the other hand, 33 nasopharyngeal swabs in Universal Transport Medium (UTM) were
423 collected from symptomatic cases of COVID-19 consultants at the UC-Christus Health
424 Network in Chile. RNA was automatically extracted using the Mag-Bind RNA Extraction Kit
425 (Maccura Biotechnology CO., LTD) according to the manufacturer's instructions. The samples
426 were tested using the RT-qPCR commercial kit LightMix® SARS-CoV-2 RdRp-gene EAV
427 PSR & Ctrl (TIB MOLBIOL) in a LightCycler® 480 real-time PCR system (Roche). The data
428 was analyzed using the 2nd Derivative Maximum Method to obtain the quantification cycle
429 (Cq) value for each sample. The samples were processed in the Clinical Laboratory of
430 Medicine School. The Ethical Review Board of the Faculty of Medicine, Pontificia Universidad
431 Católica de Chile (code: 210105007) approved the use of these biological samples for

432 diagnostic tests. Informed consent was obtained from all participants and/or their legal
433 guardians.

434 Enzyme cloning, expression and purification

435 The plasmid encoding the codon-optimized Pfu-Sso7d was obtained from Dr. Alexander
436 Klenov at York University and his full sequence can be found at <https://benchling.com/s/seq-2TcUPjO2uMbDG5ufTQN4>. The E602D mutant Taq polymerase plasmid was obtained from
437 Dr. Robert Tjian and his sequence is available in Addgene (Addgene plasmid # 166944;
438 <http://n2t.net/addgene:166944>). The M-MLV RT-encoding plasmid was synthesized as a
439 gBlock (IDT) with an additional N-terminal region of 8 amino acids containing a peptide leader.
440 This M-MLV contains point mutations D200N, L603W, T330P, L139P, and E607K shown to
441 increase thermostability and processivity[59]. The enzymes *NdeI* and *BamHI* were then used
442 to clone the synthesized fragment into a pET-19 vector with an N-terminal 10x His-tag. Finally,
443 the sequence constructs were verified by Sanger sequencing services (Eton Bio) to ensure
444 their accuracy. The sequence of the plasmid encoding the codon-optimized M-MLV RT can
445 be found at [https://benchling.com/s/seq-6YsA1HcMYoR39E5AqLDT?m=slm-
446 oAWHvEjeD6BMVH8n9Un5](https://benchling.com/s/seq-6YsA1HcMYoR39E5AqLDT?m=slm-oAWHvEjeD6BMVH8n9Un5).

448 Detailed protocols were used to purify all proteins expressed in this work, and a description
449 of these optimized protocols can be found in the open-access platform protocols.io[60,77,78].
450 Briefly, the three DNA constructs were independently transformed into *E. coli* T7 expression
451 strains BL21(DE3) (for M-MLV RT) or C41(DE3) (for Pfu-Sso7d and Taq DNA pol). Single
452 colonies were first picked into a pre-inoculum of liquid LB media and allowed to grow overnight
453 at 37 °C with constant agitation at 200-250 rpm. The saturated cultures were then used to
454 inoculate 1 L of LB media and grew with constant agitation at 160-200 rpm at 37 °C until the
455 OD₆₀₀ reached 0.8. At this point, protein overexpression was induced by adding isopropyl β-

456 D-1-thiogalactopyranoside (IPTG) to a final concentration of 0.5 mM and incubated for 16 h
457 at 160 rpm and 18 °C for Pfu-Sso7d and MMLV, while incubation was only 2 h at 37 °C for
458 Taq DNA pol[60,77,78].

459 Cells were harvested by centrifugation and resuspended in a lysis buffer containing lysozyme
460 at approximately 0.2 mg/mL. The cells were then disrupted by incubating them at room
461 temperature for 20-30 minutes with constant agitation at 80 rpm to allow for enzymatic lysis.
462 The resulting lysate was then sonicated to further encourage cell lysis and fragment bacterial
463 DNA. For the thermostable enzymes Pfu-Sso7d and Taq DNA polymerase, this step was
464 followed by a 30 min heat shock at 70-75 °C. The crude lysate was then clarified by
465 centrifugation and the soluble fraction was collected for further purification steps[60,77,78].

466 Proteins were purified from the clarified lysate by two subsequent purification using affinity
467 chromatography. First, a Ni-NTA IMAC purification was performed, obtaining a target protein
468 purity >80%. The pooled fractions from IMAC were then subjected to heparin affinity
469 chromatography to simultaneously eliminate protein and nucleic acid impurities. The purity of
470 the eluted protein fractions was evaluated by SDS-PAGE, and the purest fractions were
471 pooled and quantified using the Bio-Rad Protein Assay (Bio-Rad), with concentrations of the
472 protein solutions being estimated based on a BSA calibration curve. Finally, the pooled
473 protein fractions were supplemented with different chemical reagents needed to reach their
474 storage conditions, as detailed for each protein in the protocols available at
475 protocols.io[60,77,78].

476 Assessment of enzymatic functionality

477 The functionality of DNA polymerase was evaluated by amplifying different DNA fragment
478 sizes (122, 427, and 1067 base pairs) from a plant organism (*Arabidopsis thaliana*) unrelated

479 to the SARS-CoV-2 virus. For these assays, 0.3 µg of homebrewed Pfu-Sso7d were
480 compared to 0.4 U of Phusion High-Fidelity DNA Polymerase (Thermo Scientific), which was
481 used as a positive control. Both enzymes were run in the presence of 5X Phusion HF Buffer
482 (Thermo Scientific). A Two-Step RT-PCR reaction was then carried out to evaluate the
483 reverse transcriptase activity of the homebrewed M-MLV-RT. For this reaction, 3 ng of home-
484 brewed M-MLV-RT and 0.3 µg of home-brewed Pfu-Sso7d were used for cDNA synthesis
485 and DNA amplification, respectively. A known sample of plant RNA was used in these assays,
486 with ImProm-II RT (Promega) serving as a positive control for reverse transcriptase activity.
487 Commercial reaction buffers ImProm-II 5X (Promega) and 5X Phusion HF Buffer (Thermo
488 Scientific) were used, and 5 mM dithiothreitol (DTT) and 20 mM β-mercaptoethanol (BME)
489 were tested as reducing agents.

490 Once the functionalities of the polymerase and reverse transcriptase enzymes were
491 confirmed, both were evaluated in a One-Step RT-PCR using a homemade buffer composed
492 of 150 mM Tris-HCl pH 8.4, 50 mM KCl, 50 mM NH₄OAc, 15 mM MgSO₄, 50 mM DTT, 0.5%
493 Triton X-100, and 0.5 mg/mL BSA. This homemade buffer was optimized by individually
494 adjusting all components within the following ranges: 100-600 mM Tris-HCl pH 7-8.5, 10-400
495 mM KCl, 5-250 mM NH₄OAc, 1-20 mM MgSO₄, 50-100 mM DTT, 0.1-0.5% Triton X-100, and
496 0.01-1 mg/mL BSA. In parallel, a One-Step RT-PCR using 0.4 µg of homemade Taq DNA
497 polymerase instead of Pfu-Sso7d was evaluated using the same conditions described above.
498 In both cases, 1 and 0.5 µg of plant RNA from a known sample were used as a template.

499 *In vitro* transcription of N gene RNA from MERS-CoV, SARS-CoV-1 and SARS-CoV-2

500 Synthetic viral RNA was used for preliminary RT-PCR evaluation using homebrew M-MLV
501 RT along with either Pfu-Sso7d or Taq DNA pol. The positive controls for the N genes from

502 MERS-CoV, SARS-CoV-1 and SARS-CoV-2 were purchased from IDT (Cat # 10006623,
503 10006624, and 10006625, respectively), from which overhang PCR was performed to
504 generate RNAP T7 transcriptional units of the full-length N genes, using the following primers:
505 *NT_Fw* (5'-CGAAATTAATACGACTCACTATAGGGGCAACGCGATGACGATGGA TAG -3')
506 and *T7_Nter_Rv* (5'- ACTGATCAAAAAACCCCTCAAGACCCGTTTAGAG
507 GCCCCAAGGGGTTATGCTAGTTAGGCCTGAGTTGAGTCAG -3').

508 The PCR products were purified from agarose gel electrophoresis using a Wizard Sv Gel
509 Clean-up system (Promega) and further used in an in vitro transcription reaction at 37 °C for
510 16 h (Hi Scribe, NEB) using 2 µL of each ribonucleotide (100 mM), 2 µL of 10X Reaction
511 Buffer (NEB), 0.5 µL of RNAsin (Promega), 0.5 µL of Pyrophosphatase (NEB), 2 µL of T7
512 polymerase Mix (NEB) and 7 µL of the N gene dsDNA linear fragment (40 ng/µL).
513 Subsequently, a DNase I treatment was performed to remove the DNA template by adding
514 70 µL of ultrapure water, 10 µL 10X DNase I Buffer, and 2 µL of DNase I (NEB), followed by
515 incubation of the sample at 37 °C for 15 min. Finally, the RNA product was purified with an
516 RNeasy kit following the provider's instructions (Qiagen), obtaining 50 µL of the viral N RNA
517 at a concentration of 1,000 ng/µL.

518 RT-qPCR analysis using synthetic RNA

519 Probe-based Open One-Step RT-qPCR (reaction mix and cycling conditions described in
520 **Tables 1** and **2**, respectively) and dye-based Open One-Step RT-qPCR (**Supplementary**
521 **Tables 1** and **2**, respectively) were evaluated on *in vitro*-transcribed N gene RNA samples.
522 Probe-based RT-qPCR was performed using specific primers for the SARS-CoV-2
523 nucleocapsid (N) coding gene and the human RNase P gene (N1, N2 and RNase P primer
524 sets, **Table 4**), as well as double-quenched probes (N1, N2 and RNase P 5' FAM / ZEN™ /

525 3' Iowa Black™ FQ probes). Dye-based RT-qPCR used only specific primers for the N gene
 526 and the human RNase P gene, along with EvaGreen DNA-binding agent. (**Table 4**). Both
 527 assays were carried out using the homemade RT-qPCR reaction buffer (150 mM Tris-HCl pH
 528 8.4, 50 mM KCl, 50 mM NH₄OAc, 15 mM MgSO₄, 0.5 % Triton X-100 and 0.5 mg/mL BSA)
 529 and 100 mM DTT. Serial dilutions in the range of 1.4 x 10⁷ to 1.4 x 10¹ copies of synthetic
 530 RNA were used as templates. RT-qPCR reaction mixes were prepared just before use and
 531 kept on ice until transferred to a StepOnePlus Real-Time PCR System instrument (Applied
 532 Biosystems).

533 **Table 4. Primers used in One-Step qRT-PCR reactions.**

534

Name	Target	Sequence (5'→3')*
<i>2019-nCoV_N1-F</i>	SARS-CoV-2 N gen Forward primer	GACCCCAAATCAGCGAAAT
<i>2019-nCoV_N1-R</i>	SARS-CoV-2 N gene Reverse primer	TCTGGTACTGCCAGTTGAATCTG
<i>2019-nCoV_N1-P</i>	SARS-CoV-2 N gene Probe	FAM-ACCCCGCAT/ZEN/TACGTTTGGTGGACC-3IABkFQ**
<i>2019-nCoV_N2-F</i>	SARS-CoV-2 N gene Forward primer	TTACAAACATTGGCCGCAAA
<i>2019-nCoV_N2-R</i>	SARS-CoV-2 N gene Reverse primer	GCGCGACATTCCGAAGAA
<i>2019-nCoV_N2-P</i>	SARS-CoV-2 N gene Probe	FAM-ACAATTTGC/ZEN/CCCCAGCGCTTCAG-3IABkFQ**
<i>RP-F</i>	Human RNase P gene Forward primer	AGATTTGGACCTGCGAGCG
<i>RP-R</i>	Human RNase P gene Reverse primer	GAGCGGCTGTCTCCACAAGT
<i>RP-P</i>	Human RNase P gene Probe	FAM-TTCTGACCT/ZEN/GAAGGCTCTGCGCG-3IABkFQ**

535 * Primers and probes sequences used correspond to those described in the CDC list of Research Use Only RT-
 536 qPCR Primers and Probes[22]. Sequences may have changed according to the evolution of SARS-CoV-2.
 537 ** Probes are 5'end-labeled with the reporter molecule 6-carboxyfluorescein (**FAM**) and 3'end-labeled with a
 538 double quencher, **ZEN™** Internal Quencher and Iowa Black® FQ (**3IABkFQ**).

539 RT-qPCR analysis using clinical samples

540 The Open One-Step RT-qPCR kits were validated using clinical samples that were previously
 541 labeled as positive or negative for SARS-CoV-2 in clinical or molecular virology laboratories.

542 A total of 40 clinical samples (20 positives and 20 negatives) were reevaluated using both a
543 commercial kit (TaqPath™ 1-Step RT-qPCR Master Mix) and our probe-based RT-qPCR
544 reaction mix. The commercial kit was used according to the recommended conditions
545 indicated by the supplier, while the probe-based RT-qPCR reaction mix was used following
546 the previously described conditions in **Tables 1** and **2**. Both kits used primers and probes for
547 the N1 and N2 targets of the SARS-CoV-2, as well as the human RNase P gene target as an
548 endogenous internal control (**Table 4**). Additionally, 33 samples were retested using the same
549 commercial kit (TaqPath™ 1-Step RT-qPCR Master Mix) and our dye-based RT-qPCR
550 reaction mix (conditions described in **Supplementary Tables 1** and **2**).

551 The One-Step RT-qPCR reaction mixes were prepared just before use and kept on ice until
552 they were transferred to a StepOnePlus Real-Time PCR System instrument (Applied
553 Biosystems). Cutoff points for Cq values required to determine whether a result is COVID-19
554 positive or negative were specified by the CDC. To report a positive result, both viral targets
555 N1 and N2 must have a Cq value < 40. To report a negative result, both viral targets must
556 have a Cq value ≥ 40. If one of the viral targets has a Cq value < 40 and the other has a Cq
557 value ≥ 40, the result is reported as indeterminate. In addition, the samples were considered
558 valid only if the Cq value of the RNase P target was ≤ 35.

559 The specificity and sensitivity of the assays were considered in each analysis. Specificity was
560 calculated as the number of true negatives over the sum of true negatives and false positives,
561 whereas sensitivity was calculated as the number of true positives over the sum of true
562 positives and false negatives.

563 To determine the correlation between the Cq values of positive samples from Open One-Step
564 RT-qPCR and commercial kits, a Pearson correlation analysis was performed using the

565 GraphPad Prism 8 software. The r^2 was calculated for each of these cases and significance
566 was evaluated with an alpha = 0.05.

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576
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578 AC, CIH, RAG, CARS and FF designed research; MR, JR, PBS, JA, AA, AS, AJB, YV, MCS,
579 PG and MF performed research; AC, CIH, MR, GA, CARS and FF analyzed data; AC, GA,
580 MR, FC, RAG, CARS and FF wrote the manuscript. All authors reviewed the manuscript.

581
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595
596 **Competing interests**

597 The authors have declared that no competing interests exist.

598

599 **Data Availability**

600 All data generated or analyzed during this study are included in this published article, its

601 Supplementary Information files and the Zenodo open data repository

602 [<https://doi.org/10.5281/zenodo.7551378>].

603 Correspondence and requests for any materials or additional information should be

604 addressed to the corresponding authors (RAG, CARS or FF) on reasonable request.

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